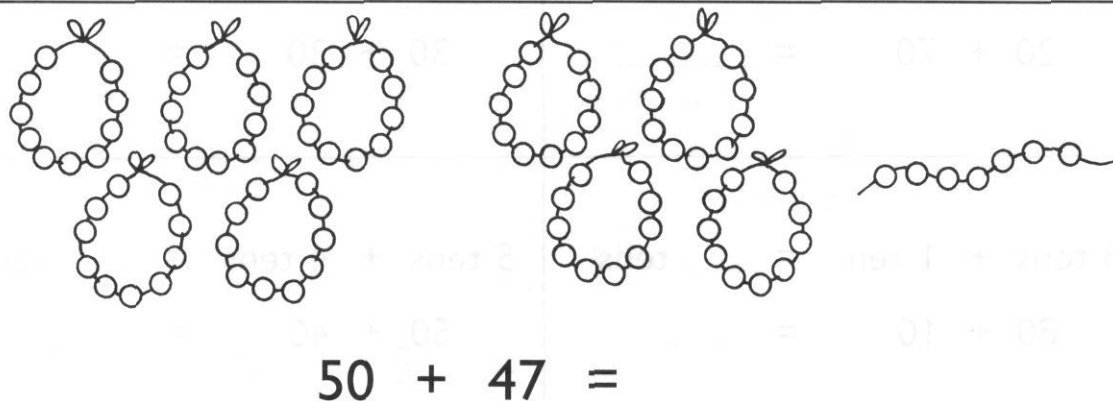
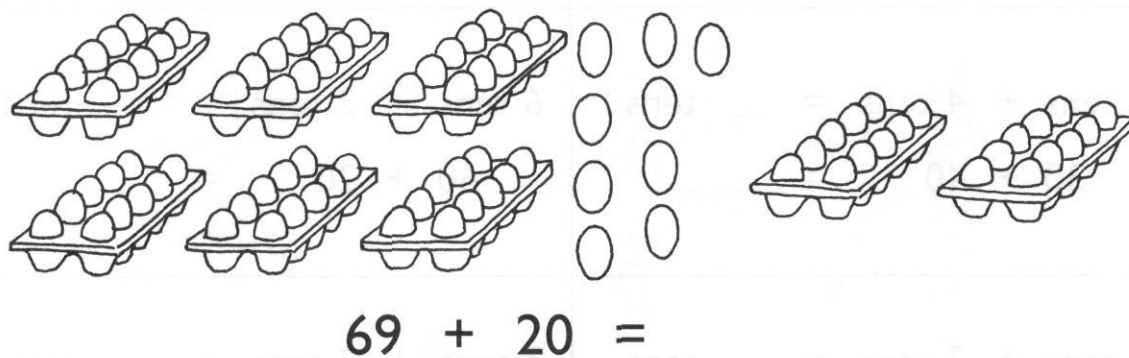
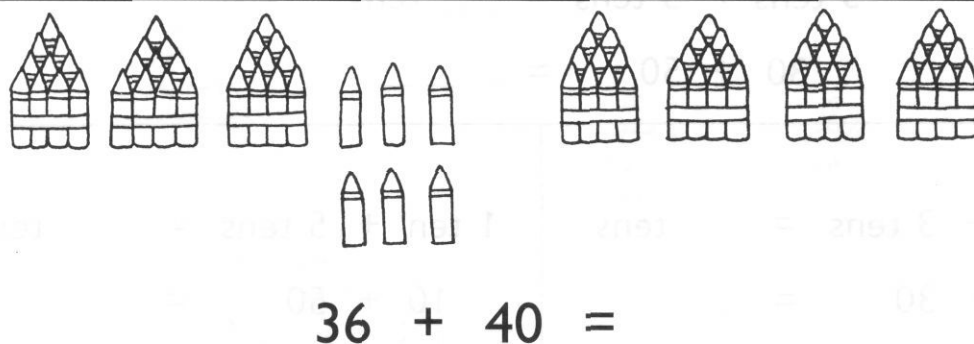
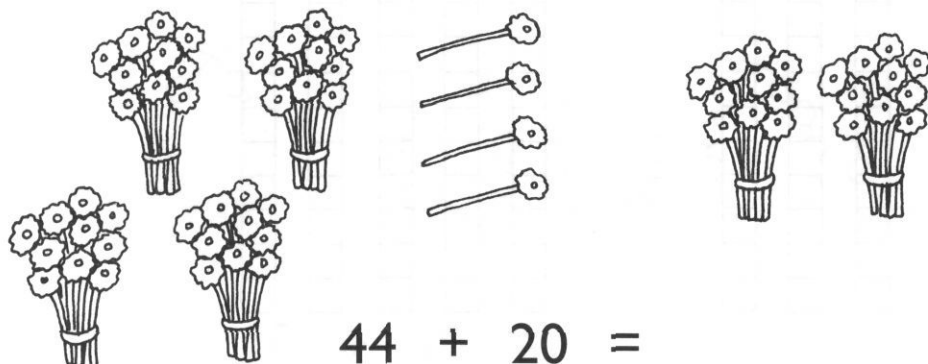
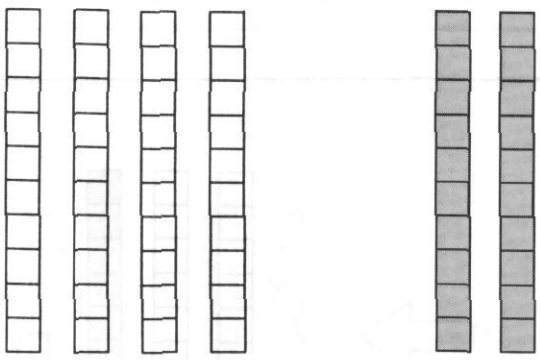


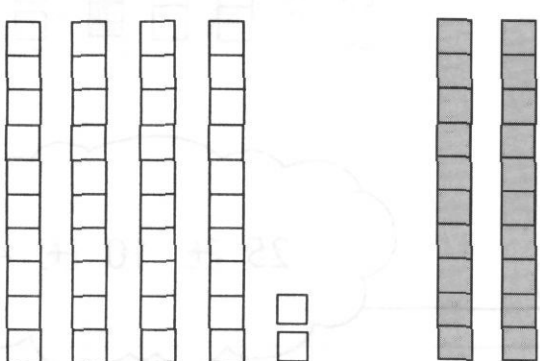
EXERCISE 60

1. Add.

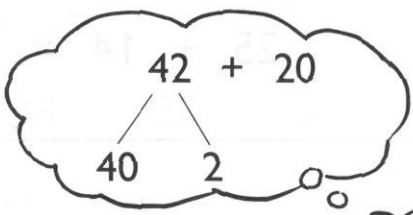


2. Add.



$$40 + 20 = 60$$


$$42 + 20 =$$



$$42 + 20$$

$$\begin{array}{l} 40 \quad 2 \end{array}$$



$40 + 30 =$ $40 + 36 =$	$20 + 70 =$ $28 + 70 =$
$10 + 60 =$ $17 + 60 =$	$50 + 30 =$ $50 + 35 =$
$50 + 20 =$ $54 + 20 =$	$20 + 60 =$ $21 + 60 =$

EXERCISE 61

1. Add.

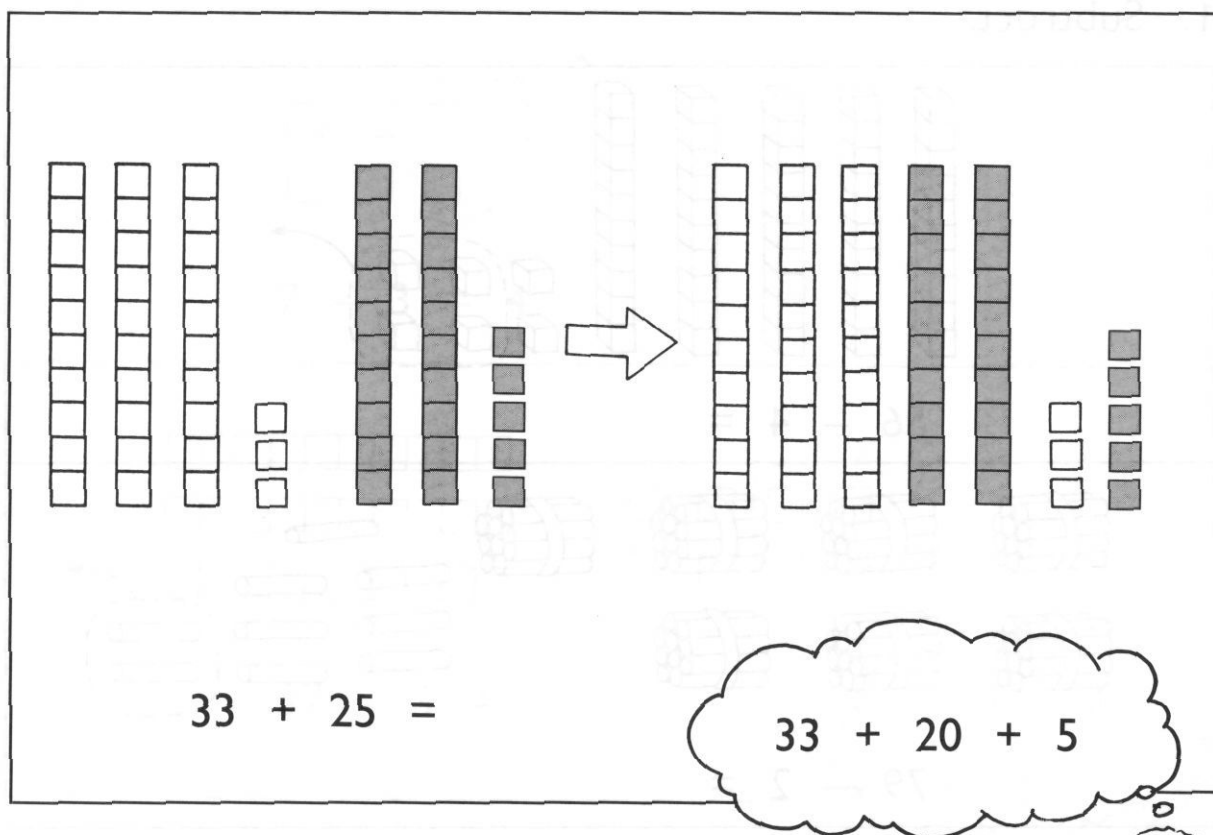
$25 + 14 =$

$25 + 10 + 4$



$45 + 10 + 3 =$ $45 + 13 =$	$24 + 10 + 2 =$ $24 + 12 =$
$37 + 10 + 3 =$ $37 + 13 =$	$76 + 10 + 4 =$ $76 + 14 =$
$25 + 10 + 7 =$ $25 + 17 =$	$48 + 10 + 6 =$ $48 + 16 =$

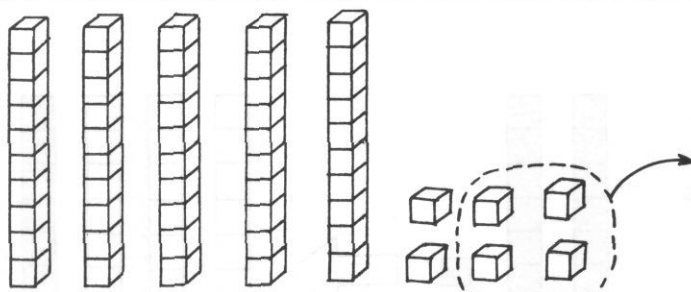
2. Add.



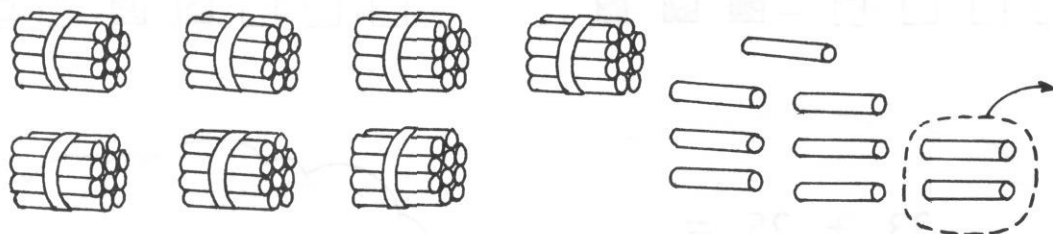
$42 + 30 + 6 =$ $42 + 36 =$	$35 + 40 + 2 =$ $35 + 42 =$
$55 + 20 + 5 =$ $55 + 25 =$	$28 + 60 + 2 =$ $28 + 62 =$
$37 + 30 + 8 =$ $37 + 38 =$	$65 + 20 + 9 =$ $65 + 29 =$

EXERCISE 62

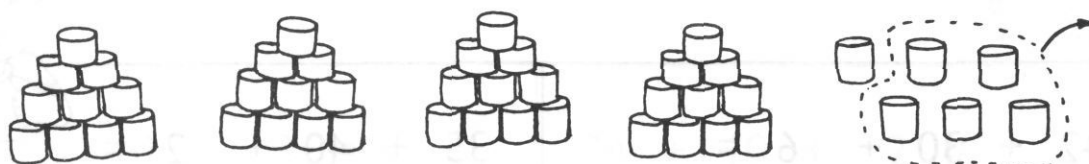
1. Subtract.



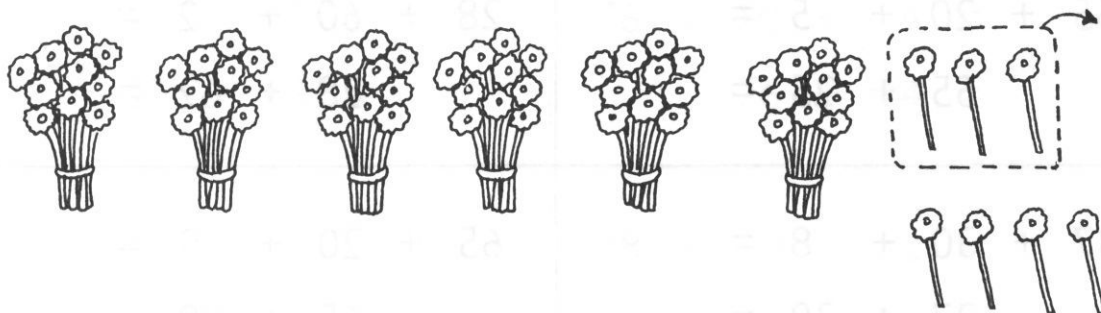
$$56 - 4 =$$



$$79 - 2 =$$



$$46 - 5 =$$

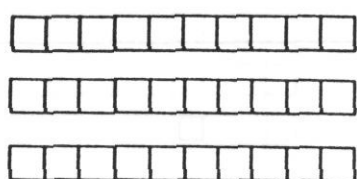


$$67 - 3 =$$

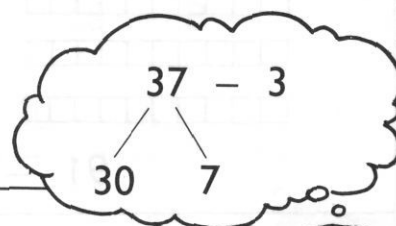
2. Subtract.



$$7 - 3 = 4$$



$$37 - 3 =$$



$$5 - 3 =$$

$$65 - 3 =$$

$$8 - 5 =$$

$$78 - 5 =$$

$$6 - 2 =$$

$$86 - 2 =$$

$$7 - 4 =$$

$$37 - 4 =$$

$$8 - 6 =$$

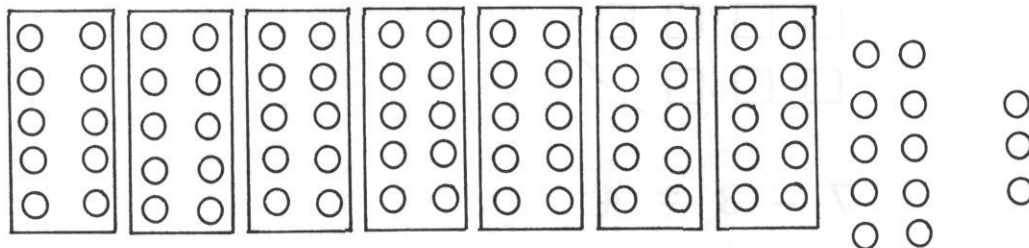
$$58 - 6 =$$

$$9 - 5 =$$

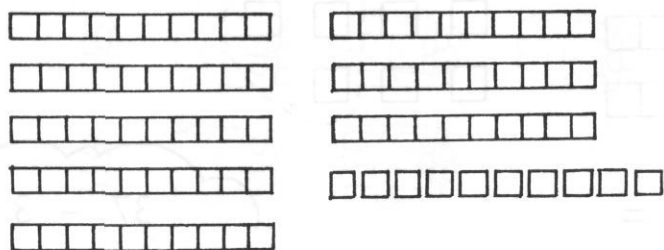
$$69 - 5 =$$

EXERCISE 63

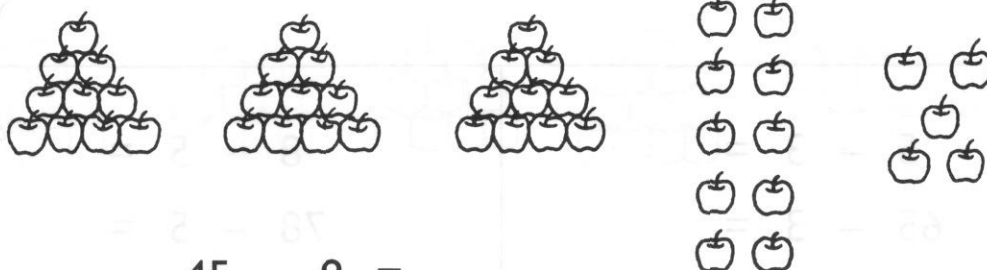
1. Subtract.



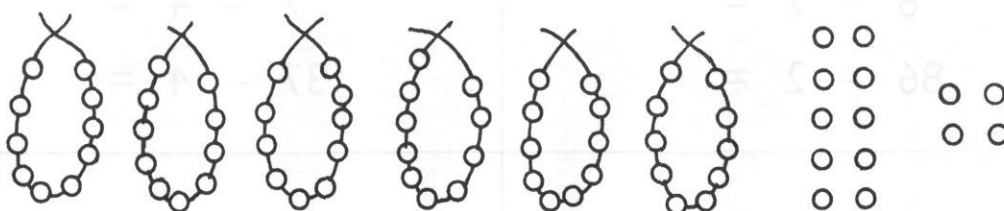
$$83 - 5 =$$



$$91 - 7 =$$

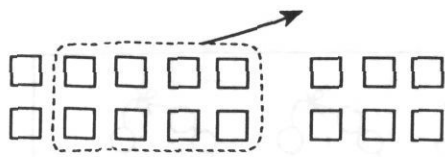


$$45 - 8 =$$

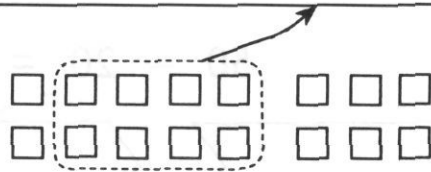
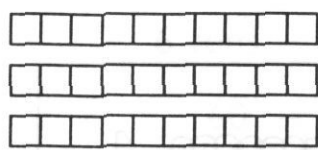


$$74 - 6 =$$

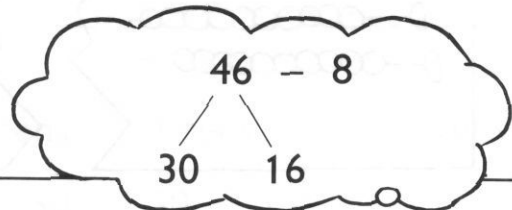
2. Subtract.



$$16 - 8 = 8$$



$$46 - 8 =$$



$$14 - 7 =$$

$$54 - 7 =$$

$$13 - 5 =$$

$$63 - 5 =$$

$$11 - 5 =$$

$$61 - 5 =$$

$$14 - 9 =$$

$$74 - 9 =$$

$$12 - 7 =$$

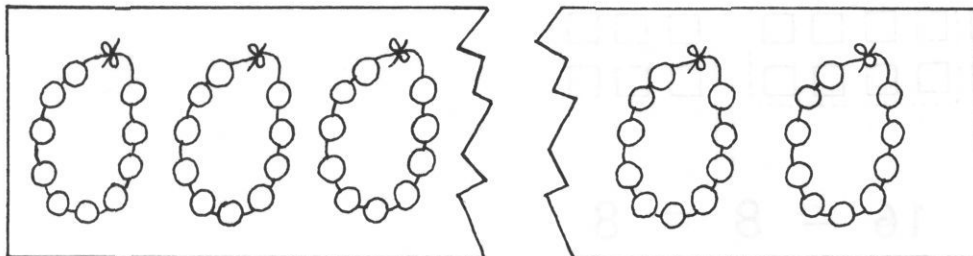
$$82 - 7 =$$

$$13 - 6 =$$

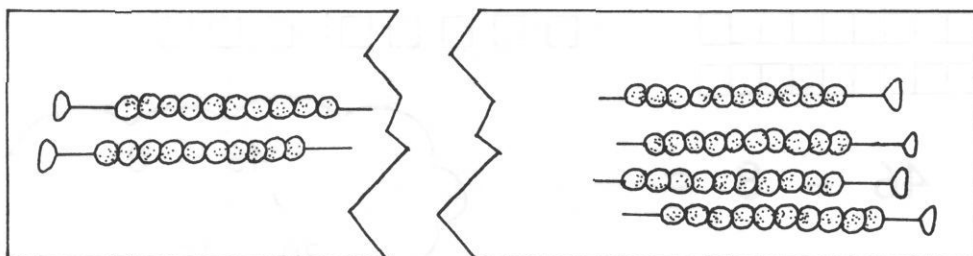
$$93 - 6 =$$

EXERCISE 64

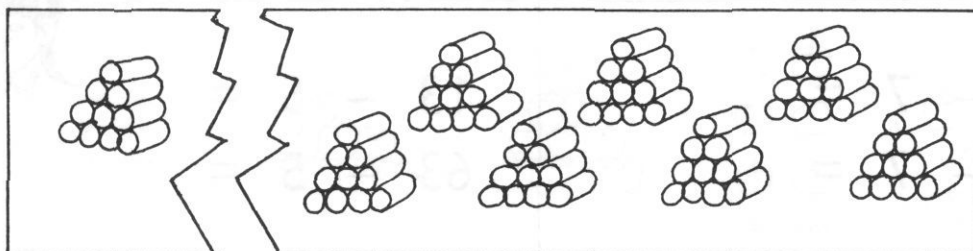
1. Subtract.



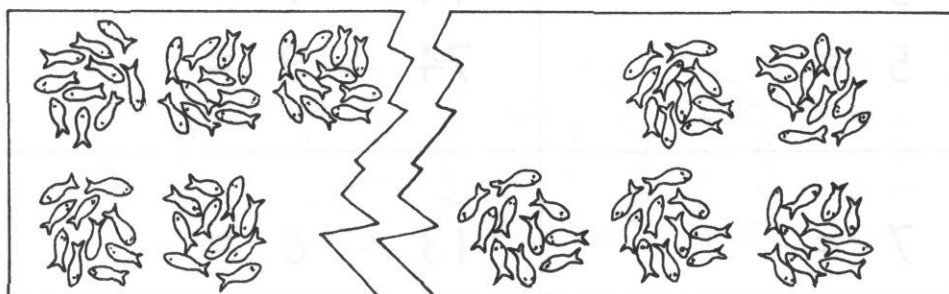
$$50 - 20 =$$



$$60 - 40 =$$

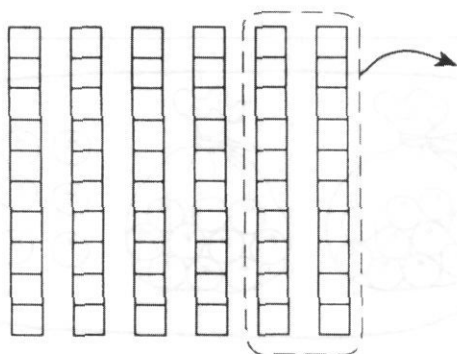


$$80 - 70 =$$



$$100 - 50 =$$

2. Subtract.



$$6 \text{ tens} - 2 \text{ tens} =$$

$$60 - 20 =$$

$$4 \text{ tens} - 1 \text{ ten} = \underline{\hspace{2cm}} \text{ tens}$$

$$40 - 10 = \underline{\hspace{2cm}}$$

$$5 \text{ tens} - 3 \text{ tens} = \underline{\hspace{2cm}} \text{ tens}$$

$$50 - 30 = \underline{\hspace{2cm}}$$

$$6 \text{ tens} - 5 \text{ tens} = \underline{\hspace{2cm}} \text{ ten}$$

$$60 - 50 = \underline{\hspace{2cm}}$$

$$7 \text{ tens} - 4 \text{ tens} = \underline{\hspace{2cm}} \text{ tens}$$

$$70 - 40 = \underline{\hspace{2cm}}$$

$$8 \text{ tens} - 6 \text{ tens} = \underline{\hspace{2cm}} \text{ tens}$$

$$80 - 60 = \underline{\hspace{2cm}}$$

$$7 \text{ tens} - 2 \text{ tens} = \underline{\hspace{2cm}} \text{ tens}$$

$$70 - 20 = \underline{\hspace{2cm}}$$

$$9 \text{ tens} - 4 \text{ tens} = \underline{\hspace{2cm}} \text{ tens}$$

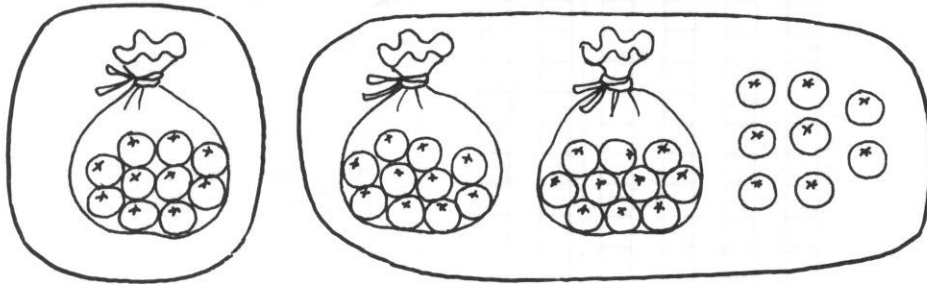
$$90 - 40 = \underline{\hspace{2cm}}$$

$$10 \text{ tens} - 7 \text{ tens} = \underline{\hspace{2cm}} \text{ tens}$$

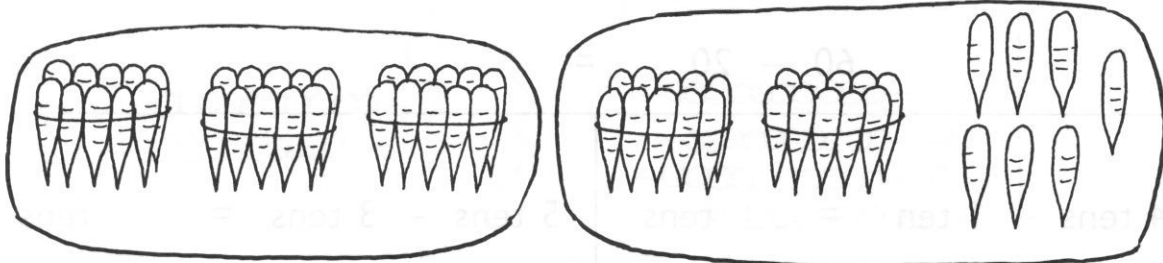
$$100 - 70 = \underline{\hspace{2cm}}$$

EXERCISE 65

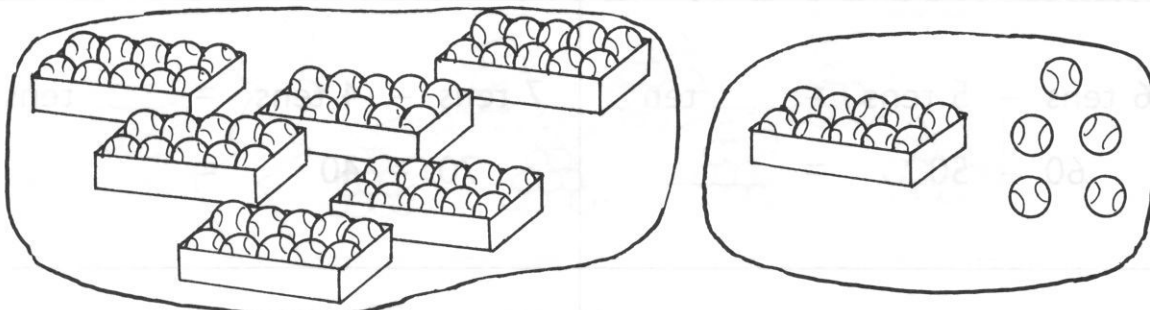
1. Subtract.



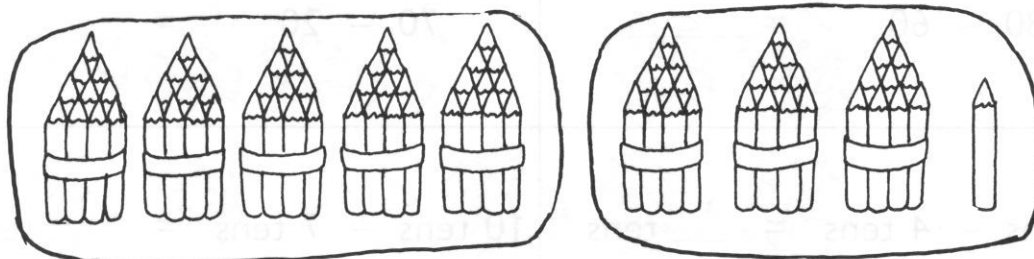
$$38 - 10 =$$



$$27 - 30 =$$

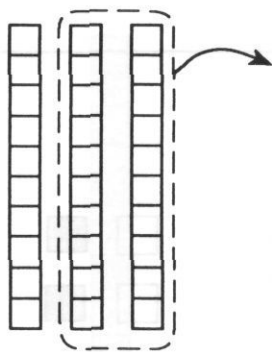


$$21 - 60 =$$

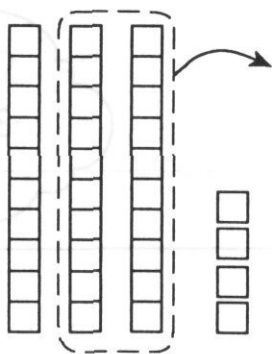


$$31 - 50 =$$

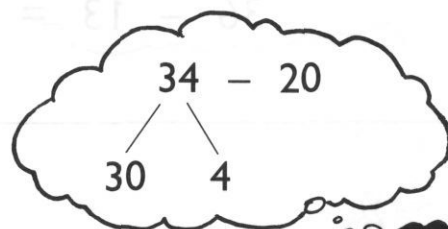
2. Subtract.



$$30 - 20 = 10$$



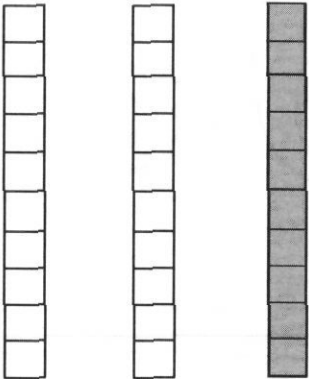
$$34 - 20 =$$



$40 - 30 =$ $49 - 30 =$	$60 - 20 =$ $62 - 20 =$
$30 - 10 =$ $36 - 10 =$	$80 - 40 =$ $83 - 40 =$
$50 - 40 =$ $57 - 40 =$	$90 - 80 =$ $95 - 80 =$

EXERCISE 66

1. Subtract.



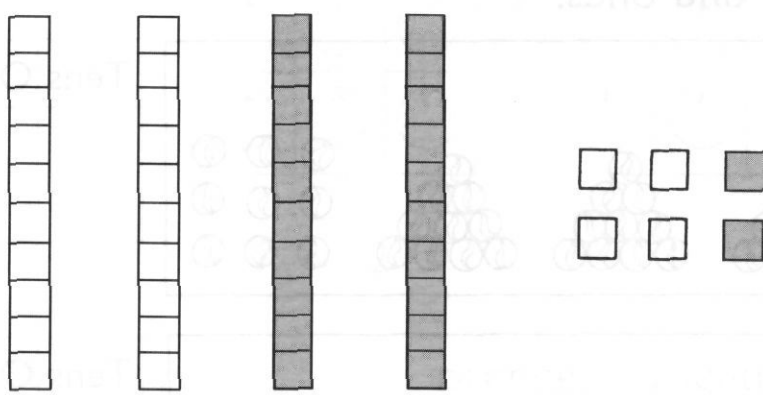
$36 - 13 =$

$36 - 10 - 3$



$47 - 10 - 2 =$ $47 - 12 =$	$67 - 10 - 5 =$ $67 - 15 =$
$58 - 10 - 8 =$ $58 - 18 =$	$60 - 10 - 4 =$ $60 - 14 =$
$43 - 10 - 7 =$ $43 - 17 =$	$61 - 10 - 3 =$ $61 - 13 =$

2. Subtract.



$46 - 22 =$

$46 - 20 - 2$



$68 - 20 - 4 =$ $68 - 24 =$	$75 - 40 - 2 =$ $75 - 42 =$
$53 - 30 - 3 =$ $53 - 33 =$	$60 - 20 - 8 =$ $60 - 28 =$
$73 - 40 - 7 =$ $73 - 47 =$	$96 - 80 - 7 =$ $96 - 87 =$